

Ch.12 Reactions Involving Pure Condensed Phase and a Gaseous Phase

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§12-1. Introduction

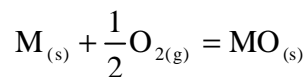
$\left\{ \begin{array}{l} \text{Condensed Phase : Pure Metal} \\ \text{Gas : O}_2, \text{ S}_2, \text{ Cl}_2, \text{ H}_2\text{O}, \text{ H}_2, \text{ etc.} \end{array} \right.$

e.g. 1. Oxidation of metals.

2. At a given T, what is the maximum p_{O_2} , which can be tolerated in a gas atmosphere without oxidation of a metal. “Bright” annealing of copper.

§12-2. Reaction Equilibrium in a system containing pure condensed phases and a gas phase

Oxidation of a pure metal M at T, P=1atm



assumptions: $\left\{ \begin{array}{l} \text{oxygen is insoluble in M.} \\ \text{MO is stoichiometric.} \end{array} \right.$

Three Equil. $\left\{ \begin{array}{l} (1) \text{ M}_{(s)} = \text{M}_{(g)} \\ (2) \text{ MO}_{(s)} = \text{MO}_{(g)} \\ (3) \text{ M}_{(g)} + \frac{1}{2}\text{O}_{2(g)} = \text{MO}_{(g)} \end{array} \right.$

$\left\{ \begin{array}{l} (1) \bar{G}_M(\text{gas}) = \bar{G}_M(\text{solid}) \\ (2) \bar{G}_{\text{MO}}(\text{gas}) = \bar{G}_{\text{MO}}(\text{solid}) \\ (3) \Delta G^\circ = G_{\text{MO}(g)}^\circ - G_{\text{M}(g)}^\circ - \frac{1}{2}G_{\text{O}_2(g)}^\circ = -RT \ln \frac{p_{\text{MO}}}{p_{\text{M}} \cdot p_{\text{O}_2}^{1/2}} \end{array} \right.$

$\left\{ \begin{array}{l} \bar{G}_M(\text{gas}) = G_{\text{M}(g)}^\circ + RT \ln p_{\text{M}(g)} \\ \bar{G}_M(\text{solid}) = G_{\text{M}(s)}^\circ + \int_{P=1}^{P=p_{\text{M}(g)}} V_{\text{M}(s)} dP \end{array} \right.$

$V_{\text{M}(s)}$ = molar volume of solid M, it is insensitive to pressure change.

i.e. $\left| \int_{P=1}^{P=p_{\text{M}(g)}} V_{\text{M}(s)} dP \right| \ll \left| RT \ln p_{\text{M}(g)} \right|$

e.g. T=1000 °C, Fe $\left\{ \begin{array}{l} p_{\text{Fe}(g)} \cong 6 \times 10^{-10} \text{ atm} \\ V_{\text{Fe}(s)} \cong 7.34 \text{ cm}^3 \end{array} \right.$

$$\left\{ \begin{array}{l} RT \ln p_{\text{Fe(g)}} = -224750 \text{ J} \\ \int_{p=1}^p V_{\text{Fe(s)}} = -7.34 \text{ atm} \cdot \text{cm}^3 = -0.74 \text{ J} \end{array} \right.$$

$$G_{\text{M(g)}}^{\circ} + RT \ln p_{\text{M(g)}} \cong G_{\text{M(s)}}^{\circ}$$

$$\text{or } G_{\text{M(g)}}^{\circ} = G_{\text{M(s)}}^{\circ} - RT \ln p_{\text{M(g)}}$$

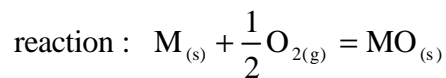
$$\text{Similarly, } G_{\text{MO(g)}}^{\circ} = G_{\text{MO(s)}}^{\circ} - RT \ln p_{\text{MO(g)}}$$

$$\text{Substitute into(3), } \Delta G^{\circ} = G_{\text{MO(s)}}^{\circ} - G_{\text{M(s)}}^{\circ} - \frac{1}{2} G_{\text{O}_2(\text{g})}^{\circ} = -RT \ln \left(\frac{1}{p_{\text{O}_2}^{1/2}} \right)$$

$$\Delta G^{\circ} \cong -RT \ln K$$

$$K = \frac{1}{p_{\text{O}_2}^{1/2}}$$

and $\Delta G^{\circ} = [G_{\text{MO(s)}}^{\circ} - G_{\text{M(s)}}^{\circ} - \frac{1}{2} G_{\text{O}_2(\text{g})}^{\circ}]$ is Standard Gibbs Free Energy Change for



Note: 1. Equilibrium constant K can be expressed only with species in gas phase.

2. ΔG° is f (T), and $K=K(T)$ only.

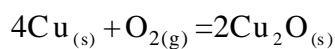
3. At fixed T, $(p_{\text{O}_2})_{\text{eq.}} = p_{\text{O}_2(\text{eq.,T})}$

when $p_{\text{O}_2} > p_{\text{O}_2(\text{eq.})} \Rightarrow$ Spontaneous oxidation of metal will occur.

\Rightarrow consuming $\text{O}_{2(\text{g})}$, $p_{\text{O}_2} \downarrow$

\Rightarrow finally, $p_{\text{O}_2} = p_{\text{O}_2(\text{eq.})}$, oxidation ceases.

e.g. Extraction metallurgy process: Reduction of oxide ores by $p_{\text{O}_2} < p_{\text{O}_2(\text{eq.})}$



$$\Delta G^{\circ} = -333000 + 141.3T \text{ (J)}$$

$$\Delta G^\circ = -RT \ln K = -RT \ln \left(\frac{1}{p_{O_2}} \right) = RT \ln p_{O_2}$$

$$\ln p_{O_2} = \frac{\Delta G^\circ}{RT} = -\frac{17390}{T} + 7.38$$

Figure 12.1

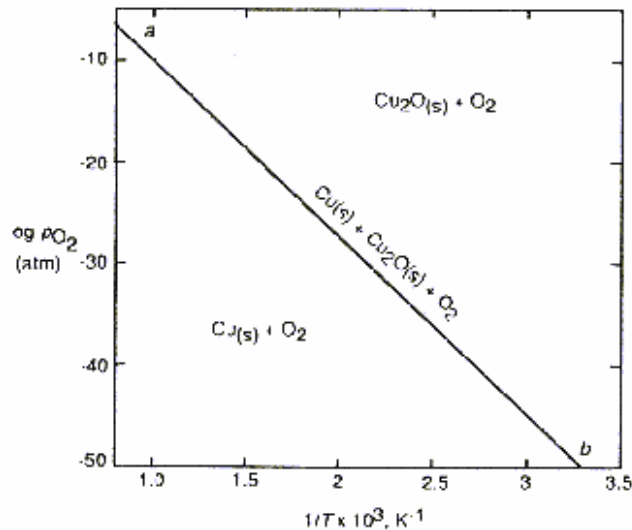


Figure 12.1 The variation, with temperature, of the oxygen pressure required for maintenance of the equilibrium $4Cu_l + O_2 = 2Cu_2O$.

§12-3. Variation of “Standard Gibbs Free Energy Change”

with T



$$\star \quad \Delta G^\circ = -RT \ln K = RT \ln p_{O_2}$$

$p_{O_2(eq.)}(T)$ is determined by $\Delta G^\circ(T)$

Exact calculation of $\Delta G^\circ(T)$ can be done with $C_p(T)$

$$\star \quad \Delta G_T^\circ = \Delta H_T^\circ - T \Delta S_T^\circ \quad \text{at } P=1 \text{ atm}$$

$$= [\Delta H_{298}^\circ + \int_{298}^T \Delta C_p dT] - T[\Delta S_{298}^\circ + \int_{298}^T \frac{\Delta C_p}{T} dT]$$

For $M(s) + O_2(g) = MO_2(s)$

$$\text{Given } \begin{cases} \Delta H_{298}^{\circ}, \Delta S_{298}^{\circ} \\ C_{P,M(s)} = a_1 + b_1 T + c_1 T^{-2} \\ C_{P,O_2(g)} = a_2 + b_2 + c_2 T^{-2} \\ C_{P,MO_2(s)} = a_3 + b_3 + c_3 T^{-2} \end{cases}$$

$$\begin{aligned} \Delta C_P &= (a_3 - a_2 - a_1) + (b_3 - b_2 - b_1)T + (c_3 - c_2 - c_1)T^{-2} \\ &= \Delta a + \Delta b T + \Delta c T^{-2} \end{aligned}$$

$$\Delta H_T^{\circ} = \Delta H_{298}^{\circ} + \int_{298}^T \Delta C_P \cdot dT = \Delta H_o + \Delta a T + \frac{\Delta b}{2} T^2 - \frac{\Delta c}{T}$$

$$\Delta H_o = \left\{ \Delta H_{298}^{\circ} + (\text{Lower limit of integration}) \left[\Delta a T + \frac{\Delta b}{2} T^2 - \frac{\Delta c}{T} \right]_{298} \right\}$$

Similarly, calculation of $\Delta S_T^{\circ} \Rightarrow \Delta G_T^{\circ}$ can be obtained.

$$\text{Or, } \left[\frac{\partial(\Delta G_T^{\circ} / \partial T)}{\partial T} \right]_P = - \frac{\Delta H_T^{\circ}}{T^2}$$

$$\int_{298}^T d\left(\frac{\Delta G_T^{\circ}}{T}\right) = \int_{298}^T \left(-\frac{\Delta H_o}{T^2} - \frac{\Delta a}{T} - \frac{\Delta b}{2} + \frac{\Delta c}{T^3}\right) dT$$

$$\frac{\Delta G_T^{\circ}}{T} = I + \frac{\Delta H_o}{T} - \Delta a \ln T - \frac{\Delta b}{2} T - \frac{\Delta c}{2T^2}$$

$$I = \text{integration constant} = \left(\frac{\Delta G_{298}^{\circ}}{298} - \frac{\Delta H_o}{298} + \Delta a \ln 298 + \frac{\Delta b}{2} \times 298 + \frac{\Delta c}{2 \times 298^2} \right)$$

$$\Delta G_T^{\circ} = I T + \Delta H_o - \Delta a T \ln T - \frac{\Delta b}{2} T^2 - \frac{\Delta c}{2T}$$

* e.g. for $4\text{Cu}_{(s)} + \text{O}_{2(g)} = 2\text{Cu}_2\text{O}_{(s)}$

(1) calculate from : $\Delta H_{298}^{\circ}, \Delta S_{298}^{\circ}, C_P[\text{Cu}_{(s)}, \text{O}_{2(g)}, \text{Cu}_2\text{O}_{(s)}]$

$$\Delta G_T^{\circ} = -333200 - 4.28T \ln T - 9.3 \times 10^{-3} T^2 - 0.85 \times 10^5 T^{-1} + 174.4T$$

(2) $\Delta G^{\circ} = -RT \ln K = RT \ln p_{\text{O}_2(\text{eq.})}$

Measure $p_{\text{O}_2(\text{eq.})}(T) \Rightarrow \Delta G^\circ(T) \cong A' + B'T \ln T + C'T$

$$\Delta G_T^\circ = -338900 - 14.2T \ln T + 247T$$

(3) Approximate (2) to a linear form $\Delta G_T^\circ = A + BT$

$$\Delta G_T^\circ = -333000 + 141.3T$$

Compare (3) with (1), error is small !!

Usually, it is convenient to use approximation, “ for oxidation of pure metals.”

$$\boxed{\Delta G_T^\circ = A + BT}$$

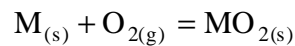
§12-4. Ellingham Diagrams (Stability of Metals and Metal-Oxides.)

1. Ellingham: Plot ΔG° vs. T for oxidation of many metals.

$\Delta G^\circ \cong A + BT$, for oxidation of pure metals.

c.p. $\Delta G^\circ = \Delta H^\circ - T \Delta S^\circ$, at constant P

$$\begin{cases} A = \Delta H^\circ \\ B = -\Delta S^\circ \end{cases}, \text{ but } \Delta H^\circ, \Delta S^\circ \text{ is almost independent of } T.$$



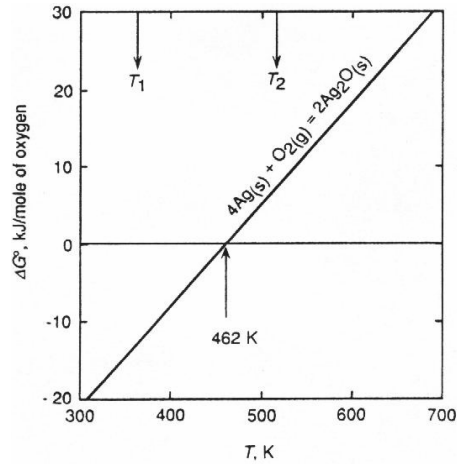


Figure 12.2 The Ellingham line for the oxidation of silver

Figure 12.2

$T=0^\circ\text{K}$, $\Delta G^\circ = \Delta H^\circ$ (Heat formation of oxide at 0°K)

$$\Delta S^\circ = S_{\text{MO}_2(\text{s})}^\circ - S_{\text{M}(\text{s})}^\circ - S_{\text{O}_2}^\circ \cong -S_{\text{O}_2}^\circ$$

$$\begin{cases} S_{\text{MO}_2(\text{s})}^\circ \cong S_{\text{M}(\text{s})}^\circ \\ S_{\text{O}_2}^\circ \gg S_{\text{MO}_2(\text{s})}^\circ \text{ or } S_{\text{M}(\text{s})}^\circ \end{cases}$$

$$(-\Delta S^\circ) > 0$$

(1) $T = T_0$, $\Delta G^\circ = 0$, $\text{M}_{(\text{s})}$ and $\text{MO}_{2(\text{s})}$ are in equilibrium under $p_{\text{O}_2} = 1\text{atm}$

$$\Delta G^\circ = -RT \ln K = RT \ln p_{\text{O}_2} = 0, \quad (p_{\text{O}_2})_{\text{eq.}} \cong 1\text{atm}$$

(2) $T = T_1 < T_0$, $\Delta G^\circ < 0$ (oxidation reaction occurs under $p_{\text{O}_2} = 1\text{atm}$.)

$$G_{\text{MO}_2(\text{s})}^\circ \text{ is smaller than } G_{\text{M}(\text{s})}^\circ$$

$\text{M}_{(\text{s})}$ is spontaneously oxidized.

$$\Delta G_{T_1}^\circ = RT_1 \ln p_{\text{O}_2(\text{eq}, T_1)} < 0, \quad p_{\text{O}_2(\text{eq}, T_1)} < 1\text{atm}$$

(3) $T = T_2 > T_0$, $\Delta G^\circ > 0$, decompose of $\text{MO}_{2(\text{s})}$ occurs under $p_{\text{O}_2} = 1\text{atm}$.

$$p_{O_2(\text{eq}, T_2)} > 1 \text{ atm}$$

$$2. \quad \Delta S^\circ \cong -S^\circ_{O_2}$$

ΔS° corresponds with disappearance of 1 mole of $O_{2(g)}$ initially at 1 atm.

Therefore, if all oxidation reactions for pure metals are expressed in terms of 1 mole of $O_{2(g)}$, then lines in Ellingham diagram have similar slopes.

$$\text{slope} = -\Delta S^\circ \cong S^\circ_{O_2}$$

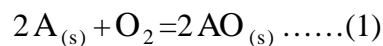
all lines are more or less parallel.

$$\text{e.g.} \quad \begin{cases} 2\text{Co}_{(s)} + \text{O}_{2(g)} = 2\text{CoO}_{(s)}, \Delta G^\circ = -467800 + 143.7T \\ 2\text{Mn}_{(s)} + \text{O}_{2(g)} = 2\text{MnO}_{(s)}, \Delta G^\circ = -769400 + 145.6T \end{cases}$$

Relative stability of oxides CoO and MnO are determined by their ΔH° , i.e.

More negative $\Delta H^\circ \Leftrightarrow$ More negative ΔG°
 \Leftrightarrow More stable the oxide, or metal is more easily oxidized.

3. Consider: Two oxidation reactions with Ellingham lines intersecting one another.



$$\text{Assume:} \quad \begin{cases} \Delta H^\circ_{(2)} < \Delta H^\circ_{(1)} \\ \Delta S^\circ_{(2)} < \Delta S^\circ_{(1)} \text{ or } |\Delta S^\circ_{(2)}| > |\Delta S^\circ_{(1)}| \end{cases}$$

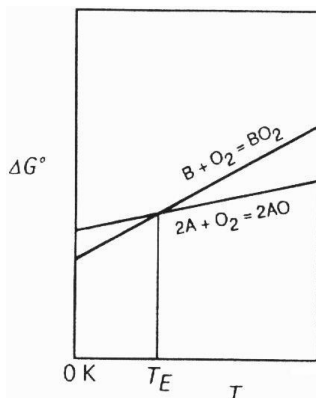
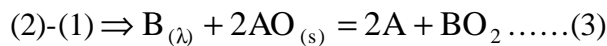


Figure 12.3 Intersecting Ellingham lines for two hypothetical oxidation reactions

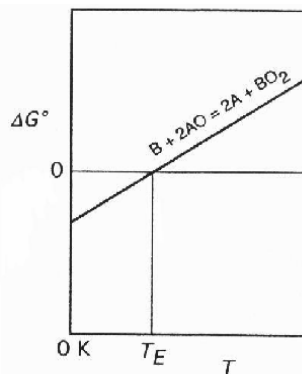


Figure 12.4 The variation of ΔG° with T for $B + 2AO = 2A + BO_2$ from Fig. 12.4

Figure 12.3 , Figure 12.4

$$T < T_E, \Delta G^\circ < 0, \begin{cases} (A + BO_2) \text{ are stable} \\ (B + AO) \text{ are unstable} \end{cases}$$

$$T > T_E, \Delta G^\circ > 0, \begin{cases} (A + BO_2) \text{ are unstable} \\ (B + AO) \text{ are stable} \end{cases}$$

If pure A were to be used as a reducing agent to reduce BO_2 to form B and AO, reduction should be conducted at $T > T_E$.

Note: In order to compare stabilities of oxides, Ellingham diagram must be drawn for oxidation reactions with consumption of one mole of $O_{2(g)}$.

4. Richardson nomographic scale of $p_{O_2(eq,T)}$

$$\Delta G_T^\circ = -RT \ln K = RT \ln p_{O_2(eq,T)} : \text{for oxidation}$$

For $O_{2(g)}$, ideal gas model $G = G^\circ + RT \ln P$

G° : Standard Gibbs Free Energy of $O_{2(g)}$ at $P=1\text{atm}$

ΔG_T° is the Gibbs Free Energy change of $O_{2(g)}$ from 1atm to $p_{O_2(eq,T)}$ at T.

For a given $p_{O_2(eq.)}$, $\Delta G_T^\circ = [R \ln p_{O_2(eq.)}] \cdot T$

a straight line of ΔG_T° vs. T can be drawn.

For different $p_{O_2(eq.)}$, a series of lines of ΔG_T° vs. T can be drawn .

These lines radiate from the point $\Delta G^\circ = 0$, at $T = 0^\circ\text{K}$.

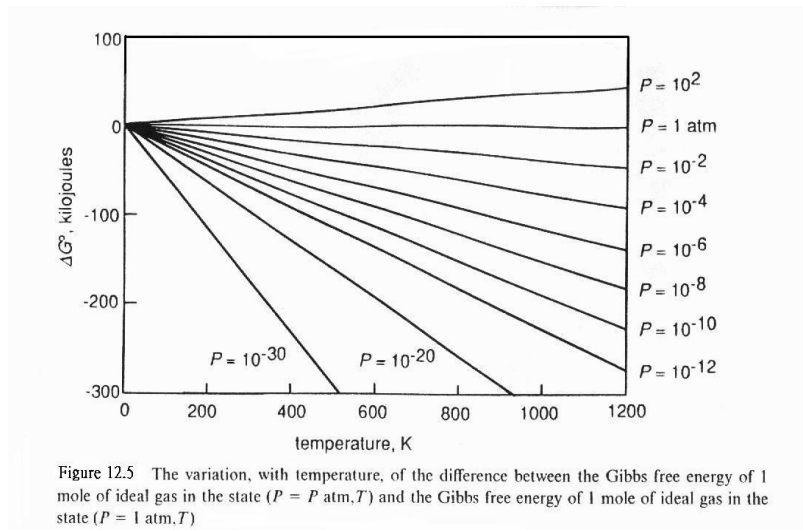


Figure 12.5

* When $p_{\text{O}_2(\text{eq})} = 1 \text{ atm}$ $\ln p_{\text{O}_2(\text{eq})} = 0$

$$\Delta G_T^\circ = R \ln p_{\text{O}_2(\text{eq})} \cdot T, \text{ slope} = 0$$

when $p_{\text{O}_2(\text{eq})} < 1 \text{ atm}$, $\ln p_{\text{O}_2(\text{eq})} < 0$

ΔG° vs. T line, slope < 0

$p_{\text{O}_2(\text{eq}, T)}$ nomographic scale is added to Ellingham diagram along right-hand edge and bottom edge.

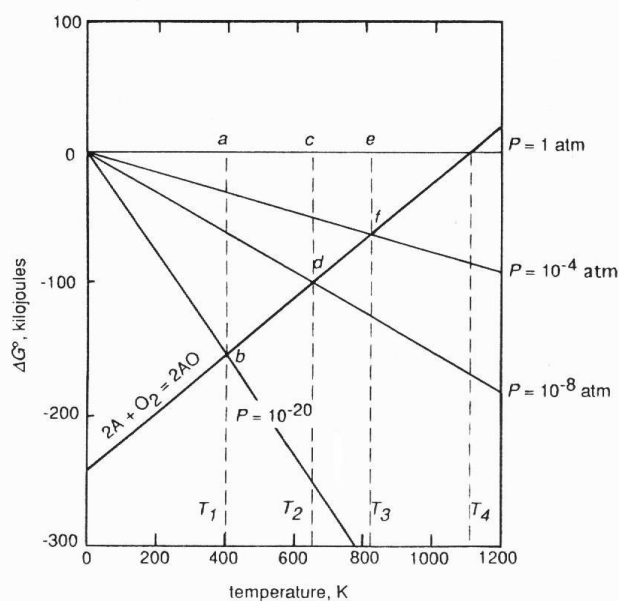


Figure 12.6

e.g. at $T = T_1$

$$\bar{ab} = \Delta G_{T_1}^0 = \text{Gibbs Free Energy change of } O_{2(g)}$$

from 1 atm $\rightarrow 10^{-20}$ atm

$$\text{if } p_{O_2} < p_{O_2(eq, T_1)} = 10^{-20} \text{ atm}$$

oxidation of $M_{(s)}$ will not occur.

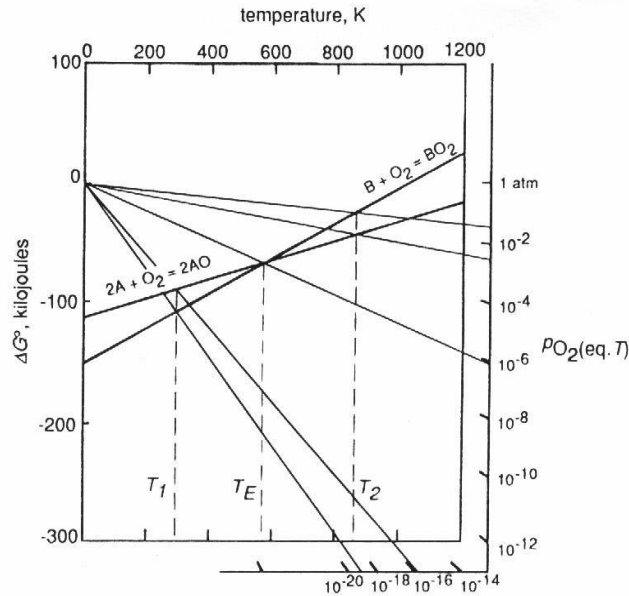


Figure 12.7 Illustration of the addition of the Richardson oxygen pressure nomographic scale to an Ellingham diagram

Figure 12.7

If $T_1 < T_E$

$$p_{O_2(eq, T_1)}(2) < p_{O_2(eq, T_1)}(1)$$

B oxidized more easily than A.

* Starting with $p_{O_2} = 1 \text{ atm}$ at T_1 , $(A+B+O_2)$

A and B oxidized simultaneously.

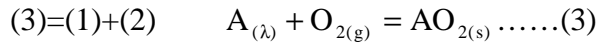
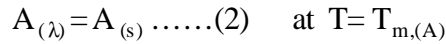
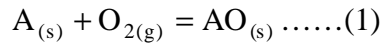
When $p_{O_2} \downarrow$ to $\leq p_{O_2(eq, T_1)}(1)$

Oxidation of A ceases and oxidation of B continues + part of $AO_{(s)}$

decomposed.

Final equilibrium: $A_{(s)} + BO_{2(s)} + p_{O_2(eq, T_1)}(2)$

§12-5. Effect of Phase Transition



$$\Delta H_{(3)}^{\circ} = H_{AO_2(s)}^{\circ} - H_{A(\lambda)}^{\circ} - H_{O_2(g)}^{\circ}$$

$$= H_{AO_2(s)}^{\circ} - H_{A(s)}^{\circ} - H_{O_2(g)}^{\circ} - [H_{A(\lambda)}^{\circ} - H_{A(s)}^{\circ}]$$

$$\Delta H_{(3)}^{\circ} = \Delta H_{(1)}^{\circ} - \Delta H_{m,A}^{\circ}$$

$$\text{Similarly, } \Delta S_{(3)}^{\circ} = \Delta S_{(1)}^{\circ} - \Delta S_{m,A}^{\circ} = -S_{O_2} - \Delta S_{m,A}^{\circ} = -(S_{O_2} + \Delta S_{m,A}^{\circ})$$

$$\Delta H_{m,A}^{\circ} > 0 \quad \text{and} \quad \Delta S_{m,A}^{\circ} > 0$$

$$\begin{cases} \Delta H_{(3)}^{\circ} < \Delta H_{(1)}^{\circ} \\ \Delta S_{(3)}^{\circ} < \Delta S_{(1)}^{\circ} \end{cases} \Rightarrow * \text{ slope of Ellingham line} = (-\Delta S^{\circ}) > 0$$

$$(\text{slope}) \uparrow \quad \text{slope} = S_{O_2} + \Delta S_{m,A}^{\circ}$$

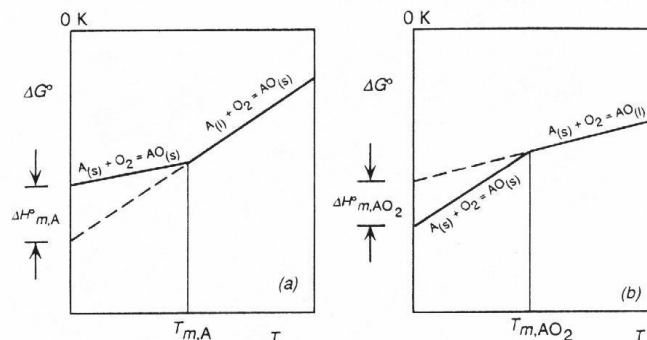
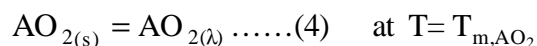
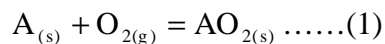
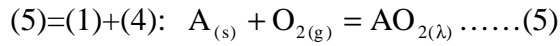


Figure 12.8 (a) The effect of melting of the metal on the Ellingham line for oxidation of the metal. (b) The effect of melting of the metal oxide on the Ellingham line for the oxidation of the metal.

Figure 12.8 * intercept at $T = 0^{\circ}K$ is lower.





$$\begin{aligned} \Delta H_{(5)}^{\circ} &= H_{AO_2(l)}^{\circ} - H_{A(s)}^{\circ} - H_{O_2(g)}^{\circ} \\ &= H_{AO_2(s)}^{\circ} - H_{A(s)}^{\circ} - H_{O_2(g)}^{\circ} + [H_{AO_2(l)}^{\circ} - H_{AO_2(s)}^{\circ}] \end{aligned}$$

$$\Delta H_{(5)}^{\circ} = \Delta H_{(1)}^{\circ} + \Delta H_{m,AO_2}^{\circ}$$

$$\text{Similarly, } \Delta S_{(5)}^{\circ} = \Delta S_{(1)}^{\circ} + \Delta S_{m,AO_2}^{\circ} = -S_{O_2} + \Delta S_{m,AO_2}^{\circ}$$

$$\Delta H_{m,AO_2}^{\circ} > 0, \Delta S_{m,AO_2}^{\circ} > 0$$

$$\begin{cases} \Delta H_{(5)}^{\circ} < \Delta H_{(1)}^{\circ} \\ \Delta S_{(5)}^{\circ} < \Delta S_{(1)}^{\circ} \end{cases}$$

- * int except at $T = 0^{\circ}K$ is higher .
- * slope $_{(5)} = (-\Delta S_{(5)}^{\circ}) < (-\Delta S_{(1)}^{\circ})$, (slope) decreases.

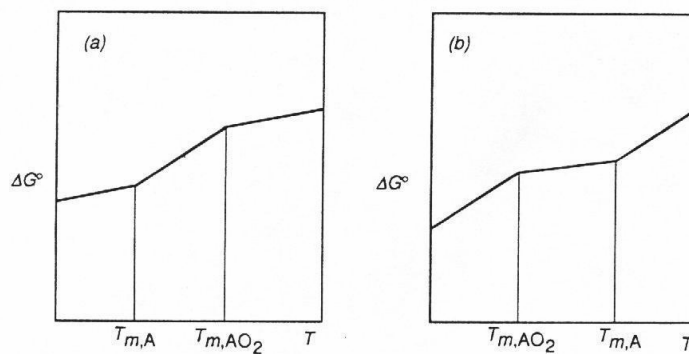
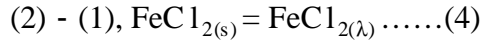


Figure 12.9 Illustration of the effects of phase changes of the reactants and products of a reaction on the Ellingham line for the reaction

Figure 12.8 , Figure 12.9

e.g. $T_{m,FeCl_2} = 969K, T_{b,FeCl_2} = 1298K, T_{m,Fe} = 1809K$

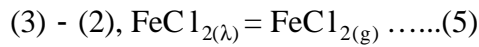
$$\text{Given } \begin{cases} Fe_{(s)} + Cl_{2(g)} = FeCl_{2(s)} \dots\dots(1) \\ Fe_{(s)} + Cl_{2(g)} = FeCl_{2(l)} \dots\dots(2) \\ Fe_{(s)} + Cl_{2(g)} = FeCl_{2(g)} \dots\dots(3) \\ \Delta G_{(1)}^{\circ} = -346300 - 12.68T \ln T + 212.9T \text{ (J)} \\ \Delta G_{(2)}^{\circ} = -286400 + 63.68T \text{ (J)} \\ \Delta G_{(3)}^{\circ} = -105600 + 41.8T \ln T - 375.1T \text{ (J)} \end{cases}$$



$$\Delta G_{(4)}^{\circ} = \Delta G_{m, \text{FeCl}_2}^{\circ} = \Delta G_{(2)}^{\circ} - \Delta G_{(1)}^{\circ} = 59900 + 12.68T \ln T - 149T$$

$$\begin{cases} \Delta H_{m, \text{FeCl}_2}^{\circ} = -T^2 \left[\frac{\partial(\Delta G_{m, \text{FeCl}_2}^{\circ} / T)}{\partial T} \right] = 59900 - 12.68T \\ \Delta S_{m, \text{FeCl}_2}^{\circ} = - \left[\frac{\partial \Delta G_{m, \text{FeCl}_2}^{\circ}}{\partial T} \right] = -12.68 \ln T - 12.68 + 149 \end{cases}$$

$$T = T_{m, \text{FeCl}_2} = 969 \text{K}, \begin{cases} \Delta H_{m, \text{FeCl}_2}^{\circ} = 47610 \text{ J} \\ \Delta S_{m, \text{FeCl}_2}^{\circ} = 49.13 \text{ J/K} \end{cases}$$



$$\Delta G_{(5)}^{\circ} = \Delta G_{b, \text{FeCl}_2}^{\circ} = \Delta G_{(3)}^{\circ} - \Delta G_{(2)}^{\circ} = 180800 + 41.8T \ln T - 438.8T$$

$$\begin{cases} \Delta H_{b, \text{FeCl}_2}^{\circ} = -T^2 \left[\frac{\partial(\Delta G_{b, \text{FeCl}_2}^{\circ} / T)}{\partial T} \right] = 180800 - 41.8T \\ \Delta S_{b, \text{FeCl}_2}^{\circ} = - \left[\frac{\partial \Delta G_{b, \text{FeCl}_2}^{\circ}}{\partial T} \right] = -41.8 \ln T - 41.8 + 438.8 \end{cases}$$

$$T = T_{b, \text{FeCl}_2} = 1298 \text{K}, \begin{cases} \Delta H_{b, \text{FeCl}_2}^{\circ} = 126500 \text{ J} \\ \Delta S_{b, \text{FeCl}_2}^{\circ} = 97.46 \text{ J/K} \end{cases}$$

Figure 12.10

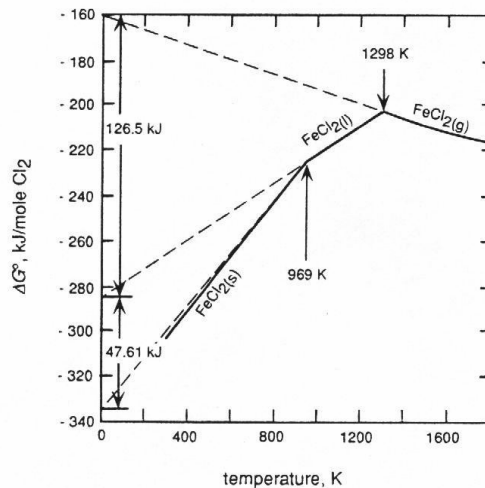


Figure 12.10 The Ellingham diagram for the chlorination of iron

§12-6. Stability of Oxides in CO/CO₂ and H₂/H₂O Gas

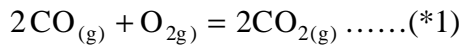
Mixtures

* In order to avoid oxidation of a metal, or reducing a metal oxide, a low p_{O_2} is usually needed.

* A vacuum system, $p \cong 10^{-10}$ atm (10^{-7} Torr), is not enough to get a low p_{O_2} .

* Low p_{O_2} can be obtained by CO/CO₂ or H₂/H₂O mixture with high (p_{CO}/p_{CO_2}) or (p_{H_2}/p_{H_2O}) ratio. Nomographic scales of (p_{CO}/p_{CO_2}) and (p_{H_2}/p_{H_2O}) are added to Ellingham diagram.

1. Consider reducing of MO₂ with (CO/CO₂) gas mixture.



$$\Delta G^\circ = -564800 + 173.62T \text{ (J)}$$

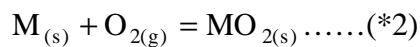
$$\Delta G^\circ = -RT \ln K_p = -RT \ln \left(\frac{p_{CO_2}^2}{p_{CO}^2 \cdot p_{O_2}} \right)$$

$$\Delta G^\circ = 2RT \ln \left(\frac{p_{CO}}{p_{CO_2}} \right) + RT \ln p_{O_2}$$

at $T = T_0$

$$\ln p_{O_2(eq)}^{(*)} = \frac{\Delta G^\circ(T_0)}{RT_0} - 2 \ln \left(\frac{p_{CO}}{p_{CO_2}} \right)$$

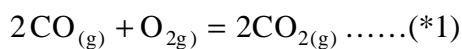
For oxidation of some metal: at $T = T_0$



$$\Delta G^\circ = -RT_0 \ln K = RT_0 \ln p_{O_2(eq)}^{(*)}$$

If $p_{O_2(eq)}^{(*)} < p_{O_2(eq)}^{(**)}$, metal will not be oxidized (or oxide will be reduced)

2. Nomographic scale for (p_{CO}/p_{CO_2})



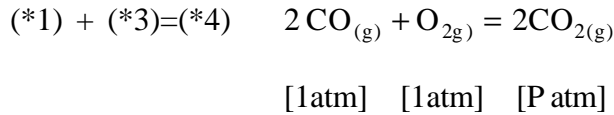
[1atm] [1atm] [1atm]

$$\Delta G_1^\circ = -564800 + 173.62T$$

$$\text{or } \Delta G_1^0 = \Delta H_{[\text{CO}_2]}^0 - T \Delta S_{[\text{CO}_2]}^0$$



$$\Delta G_3^0 = 2RT \ln P$$



$$\Delta G_4^0 = \Delta G_1^0 + \Delta G_3^0$$

$$\Delta G_4^0 = \Delta H_{[\text{CO}_2]}^0 - T \Delta S_{[\text{CO}_2]}^0 + 2RT \ln P$$

$$\boxed{\Delta G_4^0 = \Delta H_{[\text{CO}_2]}^0 + T[2R \ln P + (-\Delta S_{[\text{CO}_2]}^0)]}$$

For any other pressure of $\text{CO}_{2(\text{g})}$: $P \text{atm}$, or $\left(\frac{P_{\text{CO}}}{P_{\text{CO}_2}}\right) = \left(\frac{1}{P}\right) \neq 1$

ΔG_4^0 vs. T is linear, originating from $\Delta H_{[\text{CO}_2]}^0$ "C" point,

with a slope $\cong (-\Delta S_{[\text{CO}_2]}^0) + 2R \ln P$

$$\left\{ \begin{array}{l} P = p_{\text{CO}_2} > 1, \left(\frac{P_{\text{CO}}}{P_{\text{CO}_2}}\right) < 1, \text{ slope} > (-\Delta S_{[\text{CO}_2]}^0) \\ P < 1, \left(\frac{P_{\text{CO}}}{P_{\text{CO}_2}}\right) > 1, \text{ slope} < (-\Delta S_{[\text{CO}_2]}^0) \end{array} \right.$$

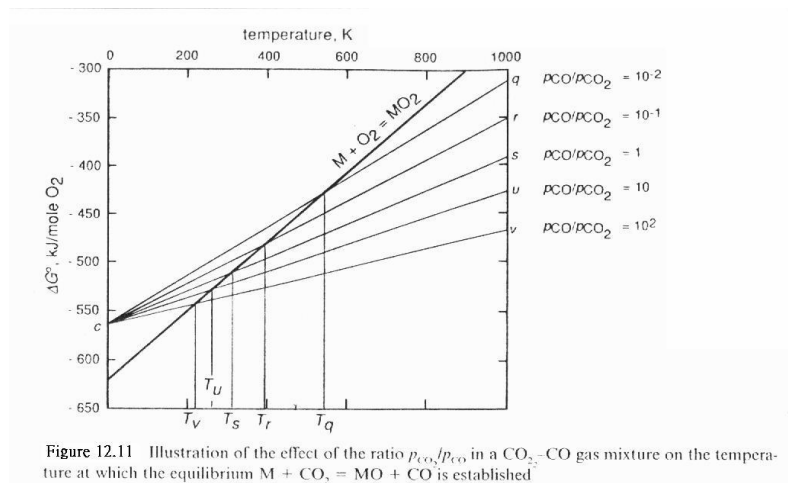
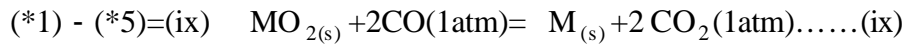
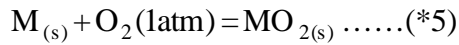


Figure 12.11 Illustration of the effect of the ratio $p_{\text{CO}}/p_{\text{CO}_2}$ in a CO_2 -CO gas mixture on the temperature at which the equilibrium $\text{M} + \text{CO}_2 = \text{MO} + \text{CO}$ is established

Figure 12.11

3. Using CO/CO₂ gas mixture to reduce MO_{2(s)}



$$\Delta G_{(ix)}^{\circ} = (\Delta G_{(1)}^{\circ} - \Delta G_{(5)}^{\circ}) = -RT \ln \left(\frac{P_{CO_2}}{P_{CO}} \right)^2$$

$$\Delta G_{(ix)}^{\circ} = 2RT \ln \left(\frac{P_{CO}}{P_{CO_2}} \right)$$

at $T = T_s$, $\left(\frac{P_{CO}}{P_{CO_2}} \right) = 1$, $\Delta G_{(ix)}^{\circ} = 0$, (equil.)

(a) Fix $\left(\frac{P_{CO}}{P_{CO_2}} \right) = 1$, $T_r > T_s$, (r) point lies below Ellingham line(*5)

$\left\{ \begin{array}{l} M \text{ will not be oxidized.} \\ MO_2 \text{ is reduced.} \end{array} \right.$

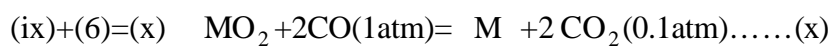
(b) AT $T_u < T_s$

If $\left(\frac{P_{CO}}{P_{CO_2}} \right) = 1$, point(u) lies above line(*5) M will be oxidized.

Only when $\left(\frac{P_{CO}}{P_{CO_2}} \right) \geq 10$, M will not be oxidized. (or MO₂ can be reduced)

e.g. $2CO_2(1\text{atm}) = 2CO_2(0.1\text{atm}) \dots\dots(6)$

$$\Delta G_6^{\circ} = 2RT \ln(0.1)$$



$$\Delta G_{(x)}^{\circ} = \Delta G_{(ix)}^{\circ} + 2RT \ln(0.1) = 2RT \ln \left(\frac{P_{CO}}{P_{CO_2}} \right) + 2RT \ln(0.1)$$

at $T = T_u$, $\left(\frac{P_{CO}}{P_{CO_2}}\right) = 10$ $\Delta G_{(x)}^{\circ} = 0$, (equil.)

Ex.: For a given $\left(\frac{P_{CO}}{P_{CO_2}}\right)$ point $A = 10^6$, and $T = 1000^{\circ}C$, then a point P in diagram

can be specified.

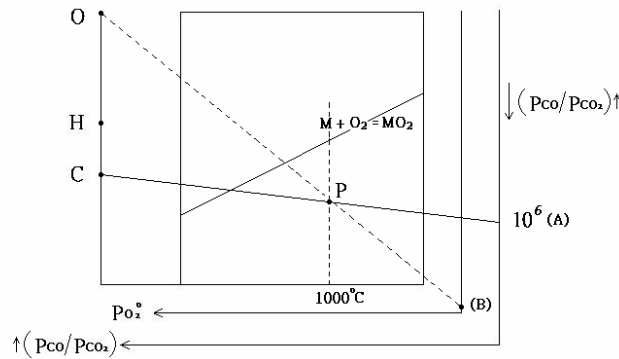
(1) $(p_{O_2})_{eq.}$ can be obtained by drawing \overline{OP} and its intercept at p_{O_2} scale

(point $B = 10^{-26}$ atm)

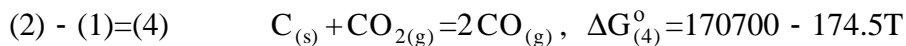
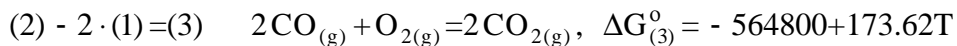
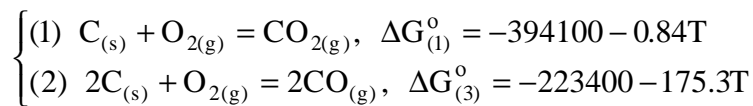
(2) For an Ellingham line of some metal, if point P lies below line, metal will not be oxidized.

Figure 12.12

Figure 12.12



§12-7. Upper limit of $\left(\frac{P_{CO}}{P_{CO_2}}\right)$ at a fixed T



1. Reaction Equilibrium of (3) (CO-CO₂-O₂)

$$\Delta G_{(3)}^{\circ} = -RT \ln K_P = -RT \ln \left(\frac{P_{CO_2}^2}{P_{CO}^2 \cdot P_{O_2}} \right)$$

$$2 \ln \left(\frac{P_{CO_2}}{P_{CO}} \right) = \ln p_{O_2} - \frac{\Delta G_{(3)}^{\circ}}{RT}$$

$$\log\left(\frac{p_{\text{CO}_2}}{p_{\text{CO}}}\right) = \frac{1}{2} \log p_{\text{O}_2} - \frac{\Delta G_{(3)}^{\circ}}{2 \times 2.3RT}$$

$$\log\left(\frac{p_{\text{CO}_2}}{p_{\text{CO}}}\right) = \frac{1}{2} \log p_{\text{O}_2} + \frac{564800}{2 \times 2.3RT} - \frac{173.62}{2 \times 2.3R}$$

For a fixed p_{O_2} , $\log\left(\frac{p_{\text{CO}_2}}{p_{\text{CO}}}\right)$ vs. $\left(\frac{1}{T}\right)$ is linear with same slope of $\left(\frac{564800}{2 \times 2.3RT}\right)$

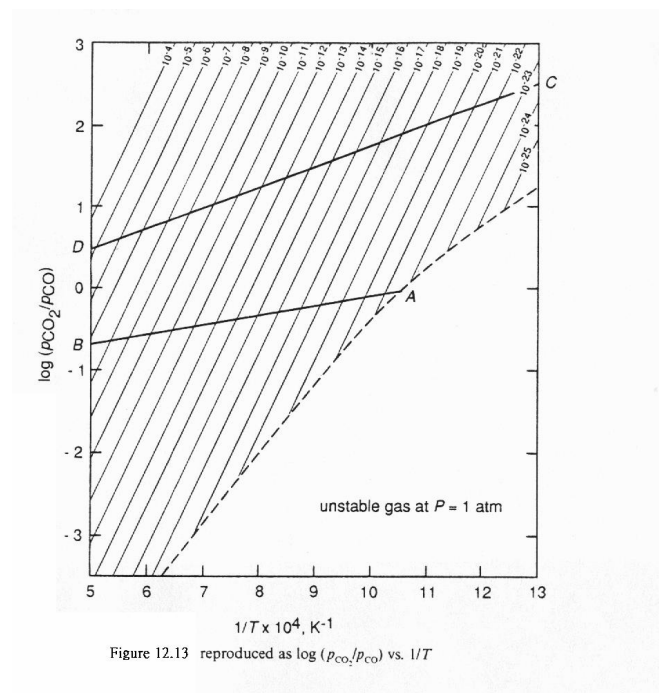


Figure 12.13

Fix p_{O_2} , as T , $\left(\frac{1}{T}\right) \Rightarrow \left(\frac{p_{\text{CO}_2}}{p_{\text{CO}}}\right)$, $\left(\frac{p_{\text{CO}}}{p_{\text{CO}_2}}\right)$

i.e. $T \Rightarrow \left(\frac{p_{\text{CO}}}{p_{\text{CO}_2}}\right)$, more reducing gas.

See **Figure.12.14.**

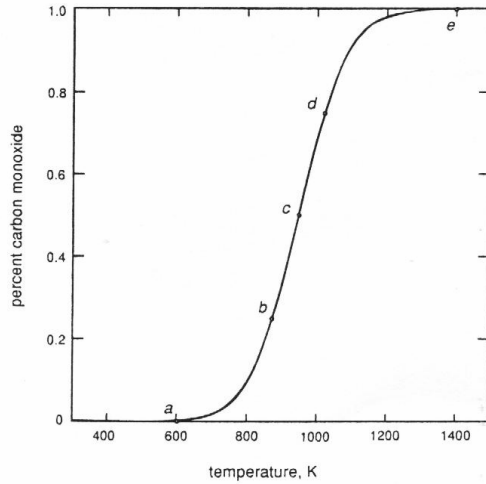
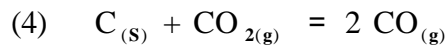


Figure 12.14 The variation, with temperature, of the composition of the CO-CO₂ gas mixture in equilibrium with solid graphite at $P_{\text{total}} = 1 \text{ atm}$

2. At a fixed T , $\left(\frac{1}{T}\right)$, there is a lower limit of $\left(\frac{p_{\text{CO}_2}}{p_{\text{CO}}}\right)$,

[upper limit of $\left(\frac{p_{\text{CO}}}{p_{\text{CO}_2}}\right)$], because reaction (4) sets an equilibrium ,

as $\left(\frac{p_{\text{CO}}}{p_{\text{CO}_2}}\right) \Rightarrow \text{C}_{(s)}$ precipitates



$$\Delta G_4^{\circ} = -RT \ln K = -RT \ln \left(\frac{p_{\text{CO}}^2}{p_{\text{CO}_2}} \right)$$

At a total pressure : $P = 1 \text{ atm}$, $p_{\text{CO}_2} = 1 - p_{\text{CO}}$

$$K = \frac{p_{\text{CO}}^2}{1 - p_{\text{CO}}} = \exp\left(-\frac{\Delta G_4^{\circ}}{RT}\right) = (1.3 \times 10^9) \exp\left(-\frac{20532}{T}\right) = x$$

$$p_{\text{CO}}^2 + p_{\text{CO}} \cdot x - x = 0$$

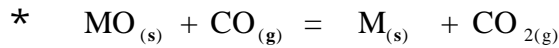
$$p_{\text{CO}} = \frac{-x + \sqrt{x^2 + 4x}}{2}$$

$$\text{and } p_{\text{CO}_2} = 1 - p_{\text{CO}} = \frac{2 + x - \sqrt{x^2 + 4x}}{2}$$

$$\left(\frac{p_{\text{CO}_2}}{p_{\text{CO}}}\right)_{\text{limit}} = \frac{2+x-\sqrt{x^2+4x}}{-x+\sqrt{x^2+4x}} = f(T)$$

$$T, \left(\frac{1}{T}\right) \Rightarrow x \Rightarrow \left(\frac{p_{\text{CO}_2}}{p_{\text{CO}}}\right)_{\text{limit}}, \quad \text{see Figure 12-13.}$$

3. $\text{MO}_{(s)}$ reduced in CO/CO_2 gas mixture



Equilibrium line can be added into Figure 12-13.



$$\Delta G_{(A)}^\circ = -22800 + 24.26T$$

$$\Delta G_{(A)}^\circ = -RT \ln K = -RT \ln \left(\frac{p_{\text{CO}_2}}{p_{\text{CO}}}\right)$$

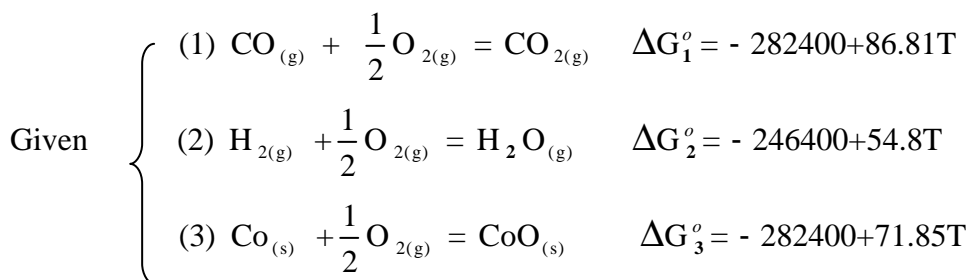
$$\log\left(\frac{p_{\text{CO}_2}}{p_{\text{CO}}}\right) = -\frac{\Delta G_{(A)}^\circ}{2.3RT} = \frac{1192}{T} - 1.27 \quad (\text{line } \overline{\text{AB}})$$

Note : \star any gas state, which lies above $\overline{\text{AB}}$ is oxidizing with respect to $\text{Fe}_{(s)}$

\star Point A is the lowest temperature T_A , at which FeO can be reduced by

$\text{C}_{(s)}$.

Example 1 :



Ask : 1. Which ($\text{H}_{2(g)}$ or $\text{CO}_{(g)}$) is a more efficient reducing gas ?

2. One mole $H_{2(g)}$, how many moles of $CoO_{(s)}$ can be reduced at

$T = 1673\text{ K}$ and $T = 873\text{ K}$?

3. One mole $CO_{(g)}$, how many moles of $CoO_{(s)}$ can be reduced at

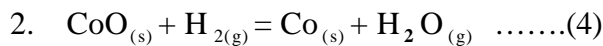
$T = 1673\text{ K}$ and $T = 873\text{ K}$?

Sol :

1. $\Delta G_1^o = \Delta G_2^o, T_o = 1125\text{ K} = 852$

When $T > T_o, \Delta G_1^o < \Delta G_2^o, H_{2(g)}$ is a more efficient reducing gas.

When $T < T_o, CO_{(g)}$ is a more efficient reducing gas.



(4) = (2) - (3), $\Delta G_4^o = -12500 + 17.05 T$

	$CoO_{(s)}$	+	$H_{2(g)}$	=	$Co_{(s)}$	+	$H_2O_{(g)}$
Initial	1		1		0		0
Final	1-x		1-x		x		x

$$\Delta G_4^o = -RT \ln K_4 = -RT \ln \left(\frac{P_{H_2O}}{P_{H_2}} \right)$$

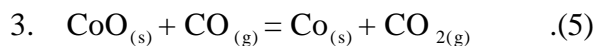
$$K_4 = \exp\left(-\frac{\Delta G_4^o}{RT}\right) = \left(\frac{P_{H_2O}}{P_{H_2}}\right)$$

$$T = 1673\text{ K}, K_4 = 19.1 = \frac{x}{(1-x)}$$

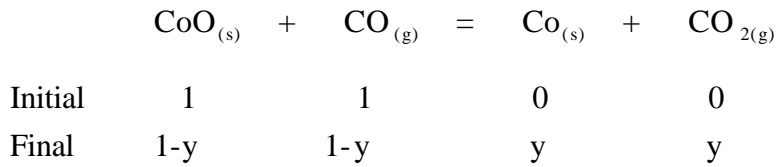
$$x = \frac{K_4}{K_4 + 1} = \frac{19.1}{20.1} = 0.95 \text{ (mole)}$$

$$T = 873\text{ K}, K'_4 = 43.5$$

$$x' = \frac{K'_4}{K'_4 + 1} = \frac{43.5}{44.5} = 0.978 \text{ (mole)}$$



(5) = (1) - (3), $\Delta G_5^o = -48500 + 14.96 T$

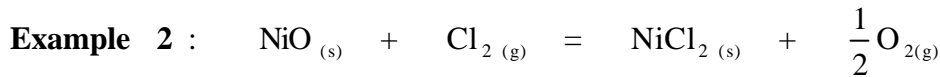


$$\Delta G_5^{\circ} = -RT \ln K_5 = -RT \ln \left(\frac{P_{\text{CO}_2}}{P_{\text{CO}}} \right)$$

$$K_5 = \exp\left(-\frac{\Delta G_5^{\circ}}{RT}\right) = \left(\frac{P_{\text{CO}_2}}{P_{\text{CO}}}\right) = \frac{y}{(1-y)}$$

$$\left\{ \begin{array}{l} T = 1673 \text{ K} , K_5 = 0.52 \quad y = \frac{K_5}{K_5 + 1} = \frac{0.52}{1.52} = 0.34 \text{ (mole)} \\ T = 873 \text{ K} , K_5' = 132 \quad y' = \frac{132}{133} = 0.992 \text{ (mole)} \end{array} \right.$$

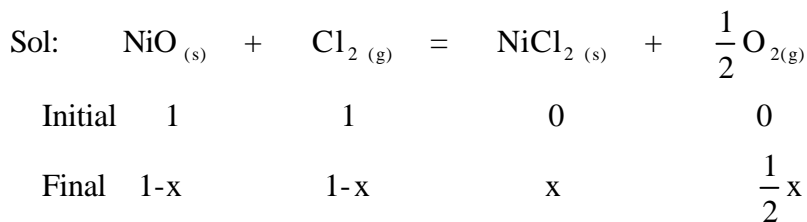
$$\left\{ \begin{array}{l} T = 1673 \text{ K} , x > y , \text{H}_{2(g)} \text{ is more efficient} \\ T = 873 \text{ K} , x < y , \text{CO}_{(g)} \text{ is more efficient} \end{array} \right.$$



At $T = 900 \text{ K}$ $\Delta G^{\circ} = -15490 \text{ J}$

If 90 % $\text{Cl}_{2(g)}$ must be converted into $\text{O}_{2(g)}$,

What is the total pressure ? $P = ?$



$$\Delta G^{\circ} = -RT \ln K = -RT \ln \left(\frac{P_{\text{O}_2}^{\frac{1}{2}}}{P_{\text{Cl}_2}} \right)$$

$$\left(\frac{P_{\text{O}_2}^{\frac{1}{2}}}{P_{\text{Cl}_2}} \right) = \exp\left(-\frac{\Delta G^{\circ}}{RT}\right) = 7.925$$

For gas phase : $n_T = (1-x) + \frac{1}{2}x = 1 - \frac{1}{2}x$

$$\frac{\left(\frac{x/2}{1-(x/2)} \cdot P\right)^{\frac{1}{2}}}{\left(\frac{1-x}{1-(x/2)} \cdot P\right)} = 7.925$$

But $x = 90\% = 0.9$ $\frac{(0.818)^{\frac{1}{2}}}{0.182P} = 7.925$ $P = 0.393 \text{ atm}$

Example 3 : (1) $\text{ZnO}_{(s)} + \text{CO}_{(g)} = \text{Zn}_{(g)} + \text{CO}_{2(g)}$, $\Delta G_1^\circ = -177800 - 111.2 T$

Q-1 : Reaction (1) : $T = 1223 \text{ K}$, $P = 1 \text{ atm}$, final composition of gas phase $p_i = ?$

Sol-1: $T = 1223 \text{ K}$, $\Delta G_1^\circ = 41800$

$$\Delta G_1^\circ = -RT \ln K_1 = -RT \ln \left(\frac{p_{\text{CO}_2} \cdot p_{\text{Zn}}}{p_{\text{CO}}} \right)$$

$$\left(\frac{p_{\text{CO}_2} \cdot p_{\text{Zn}}}{p_{\text{CO}}} \right) = \exp \left(- \frac{\Delta G_1^\circ}{RT} \right) = 0.0164$$

$P = p_{\text{Zn}} + p_{\text{CO}_2} + p_{\text{CO}}$ but $p_{\text{Zn}} = p_{\text{CO}_2}$

$$p_{\text{CO}} = 1 - 2p_{\text{Zn}}$$

$$\frac{p_{\text{Zn}}^2}{1 - 2p_{\text{Zn}}} = 0.0164$$

$$\left\{ \begin{array}{l} p_{\text{Zn}} = 0.113 \text{ atm} \\ p_{\text{CO}_2} = 0.113 \text{ atm} \\ p_{\text{CO}} = 0.774 \text{ atm} \end{array} \right.$$

Q-2 : When P (p_{Zn}) increases, condensation of $\text{Zn}_{(g)}$ occurs.

$$T = 1223 \text{ K}, \quad p_{\text{Zn}} = ? \quad P_c = ?$$

$$\text{Given : } \text{Zn}_{(l)} = \text{Zn}_{(g)}$$

$$\ln p_{\text{Zn(l)}}^{\circ} = \frac{-15250}{T} - 1.255 \ln T + 21.58 \text{ (atm)}$$

Sol -2 : $T=1223 \text{ K}$, $p_{\text{Zn(l)}}^{\circ} = 1.49 \text{ atm}$

$$K_1 = \left(\frac{p_{\text{CO}_2} \cdot p_{\text{Zn}}}{p_{\text{CO}}} \right) = 0.0164 \quad , \quad p_{\text{Zn}} = p_{\text{CO}_2} = 1.49 \text{ atm}$$

$$0.0164 = \frac{1.49 \times 1.49}{P_c - (2 \times 1.49)}$$

$$P_c = 138.35 \text{ atm} \quad , \quad p_{\text{CO}} = 135.37 \text{ atm}$$

Q-3 : $T=1223 \text{ K}$, $P = 150 \text{ atm}$ equilibrium $p_i = ?$

Sol -3 : $\text{Zn}_{(l)} = \text{Zn}_{(g)}$ equilibrium must be maintained .

$$p_{\text{Zn}} = 1.49 \text{ atm}$$

But $p_{\text{CO}_2} \neq p_{\text{Zn}}$ ($P > 138 \text{ atm}$)

$$K_1 = \left(\frac{p_{\text{CO}_2} \cdot 1.49}{p_{\text{CO}}} \right) = 0.0164 \quad \dots\dots\text{(I)}$$

$$P = 150 = 1.49 + p_{\text{CO}_2} + p_{\text{CO}} \quad \dots\dots\text{(II)}$$

Solve (I) (II)

$$p_{\text{CO}_2} = 1.61 \text{ atm} \quad , \quad p_{\text{CO}} = 146.9 \text{ atm}$$

Example 4 :

Given , $\text{CO}_{2(g)} + \text{H}_{2(g)} = \text{CO}_{(g)} + \text{H}_2\text{O}_{(g)}$... (1) $\Delta G_1^{\circ} = 36000 - 32 T$

$\text{CO} - \text{CO}_2 - \text{H}_2 - \text{H}_2\text{O}$ gas mixture produced by mixing with

$\text{CO}_{2(g)} + \text{H}_{2(g)}$ 1:1 moles , $T = 1000 \text{ K}$, $P = 1 \text{ atm}$

Q-1 $p_{i(\text{eq})} = ?$

Sol : $\Delta G_1^{\circ} = -RT \ln K_{p1}$ $K_{p1} = \exp\left(-\frac{\Delta G_1^{\circ}}{RT}\right) = 0.618$

$$K_{p1} = \left(\frac{p_{H_2O} \cdot p_{CO}}{p_{CO_2} \cdot p_{H_2}} \right)$$

$$p_{CO} = p_{H_2O} \quad , \quad p_{CO_2} = p_{H_2}$$

$$P = 1 = p_{H_2O} + p_{CO} + p_{CO_2} + p_{H_2} = 2(p_{H_2} + p_{H_2O})$$

$$p_{H_2O} + p_{H_2} = 0.5 \quad \quad p_{H_2O} = 0.5 - p_{H_2}$$

$$p_{CO} = p_{H_2O} = 0.5 - p_{H_2}$$

$$p_{CO_2} = p_{H_2}$$

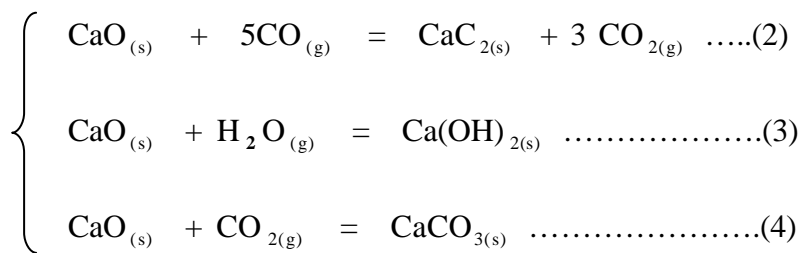
$$K_{p1} = \left(\frac{(0.5 - p_{H_2}) \cdot (0.5 - p_{H_2})}{p_{H_2} \cdot p_{H_2}} \right) = \left(\frac{(0.5 - p_{H_2})^2}{p_{H_2}^2} \right)$$

$$\left\{ \begin{array}{l} p_{H_2} = p_{CO_2} = 0.28 \text{ atm} \\ p_{H_2O} = 0.5 - p_{H_2} = 0.22 \text{ atm} = p_{CO} \end{array} \right.$$

Q-2 : Equilibrium gas mixture at initial $P = 1 \text{ atm}$, $T = 1000 \text{ K}$

Contained in a constant volume vessel . What are final p_i if $\text{CaO}_{(s)}$

is introduced ?



$$\left\{ \begin{array}{l} \Delta G_2^\circ = - 37480 + 300.7 T \\ \Delta G_3^\circ = - 117600 + 145 T \\ \Delta G_4^\circ = - 168400 + 144 T \end{array} \right.$$

Sol : $T = 1000 \text{ K}$

If : Equilibrium (I) $K_2 = \exp\left(-\frac{\Delta G_2^\circ}{RT}\right) = \frac{p_{\text{CO}_2}'^3}{p_{\text{CO}}'^5} = 1.78 \times 10^{-14}$

substitute $\left\{ \begin{array}{l} p_{\text{CO}_2}' = 0.053 \text{ atm} \\ p_{\text{CO}}' = 152.9 \text{ atm} \quad \text{impossible !!} \end{array} \right.$

(II) $K_3 = 0.037 = \frac{1}{p_{\text{H}_2\text{O}}'}$

$\left\{ \begin{array}{l} p_{\text{H}_2\text{O}}' = 27.027 \text{ atm} \\ P \leq 1 \text{ atm} \quad \text{impossible !!} \end{array} \right.$

(III) $K_4 = 18.82 = \frac{1}{p_{\text{CO}_2}'}$

$p_{\text{CO}_2}' = 0.053 \text{ atm} < p_{\text{CO}_2} = 0.28 \text{ atm} \quad \text{Yes !!}$

only reaction (4) is equilibrated .

$p_{\text{CO}_2}' = 0.053 \text{ atm} (< p_{\text{CO}_2} = 0.28 \text{ atm})$

$\text{CO}_{2(\text{g})}$ is consumed and (1) P , (2) reaction (1)

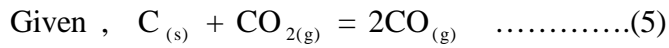
at new equilibrium $p_{\text{CO}}' = p_{\text{H}_2\text{O}}'$

$p_{\text{H}_2\text{O}}' + p_{\text{H}_2}' = 0.5 \text{ atm (not changed)}$

$K_{P1} = 0.618 = \left(\frac{p_{\text{H}_2\text{O}}' \cdot p_{\text{CO}}'}{p_{\text{CO}_2}' \cdot p_{\text{H}_2}'} \right) = \left(\frac{p_{\text{H}_2\text{O}}'^2}{(0.5 - p_{\text{H}_2\text{O}}') \cdot 0.053} \right)$

$\left\{ \begin{array}{l} p_{\text{H}_2\text{O}}' = 0.113 \text{ atm} = p_{\text{CO}}' \\ p_{\text{H}_2}' = (0.5 - 0.113) = 0.387 \text{ atm} \\ p_{\text{CO}_2}' = 0.053 \text{ atm} \\ P' = 0.666 \text{ atm} \end{array} \right.$

Q-3 : If $C_{(s)}$, graphite is introduced, what is the final p_i'' ?



$$\Delta G_5^\circ = 170700 - 174.5 T$$

Sol-3 : $K_5 = \exp\left(-\frac{\Delta G_5^\circ}{RT}\right) = 1.579 = \left(\frac{p_{CO}''^2}{p_{CO_2}''}\right)$

In order to maintain equilibrium of (4)

$$p_{CO_2}'' = p_{CO_2}' = 0.053 \text{ atm}$$

$$p_{CO}'' = (K_5 p_{CO_2}'')^{\frac{1}{2}} = (1.579 \times 0.053)^{\frac{1}{2}} = 0.289 \text{ atm}$$

However, $p_{H_2O}'' + p_{H_2}'' = 0.5 \text{ atm}$ (not changed !!)

$$K_{P1} = 0.618 = \left(\frac{p_{H_2O}'' \cdot p_{CO}''}{p_{CO_2}'' \cdot p_{H_2}''}\right) = \left(\frac{(0.5 - p_{H_2}'') \cdot 0.289}{p_{H_2}'' \cdot 0.053}\right)$$

$$\left\{ \begin{array}{l} p_{H_2}'' = 0.449 \text{ atm} \\ p_{H_2O}'' = (0.5 - 0.449) = 0.051 \text{ atm} \\ p_{CO_2}'' = 0.053 \text{ atm} \\ p_{CO}'' = 0.289 \text{ atm} \\ P = 0.842 \text{ atm} \end{array} \right.$$

Note : If process 2, 3, Q2, Q3 are reversed, the final equilibrium p_i'' is the same.